

## **OXIDIZED BITUMEN 85/25**

#### **TECHNICAL DATA SHEET**

#### **DESCRIPTION:**

Oxidized Bitumen 85/25 is usually used for various purposes in the construction business. This grade of bitumen is normally used as a base raw material for bituminous pipe coatings, roofing membranes, various water proofing purposes and coats in the automotive industry and many more in our day to day life. The **BITUMIX oxidized bitumen** is produced from penetration grade bitumen, which is blown by hot air in a controlled process until the desired specification is reached. **BITUMIX oxidized bitumen** can be supplied in 85/25 grade and are designated by two numbers to indicate the mid-points of their softening point and penetration ranges.

#### **PACKING:**

- 25 kg Poly bag
- Bulk form as per customer requirement

#### **SURFACE PREPARATION**

Surfaces must be dry, clean and free of loose particles, formwork, curing products, irregularities, slurry, etc.

#### **APPLICATION**

The oxidized bitumen should be heated double temperature against the softening point to be able to have flow and viscosity.

#### STANDARD:

Bitumix Oxidized Bitumen 85/25 meets all requirements of ASTM as shown below.



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### **PHYSICAL PROPERTIES (SPECIFICATIONS)**

	Description	Specification	Test Method
1.	Penetration (dmm), @ 25°C 100gr, 5sec	20 - 30	ASTM D 5
2.	Softening Point(R & B)°C	80 – 90	ASTM D 36
3.	Ductility @ 25°C min	2.5	ASTM D 113
4.	Flash Point	240	ASTM D 92
5.	Loss on Heating @ 163° C (%) max	0.2	ASTM D 6
6.	Solubility in Trichloroethylene (%)	98.5	ASTM D 2042
7.	Specific Gravity @ 25°C	1.02 - 1.04	ASTM D 70