

# **BITUMODE DELTA - P**

# APP MODIFIED BITUMEN PLASTOMERIC WATERPROOFING MEMBRANE REINFORCED WITH SPUNBOND NON WOVEN POLYESTER

## What is Bitumode?

Produced by the Modern Waterproofing Company, Bitumode is a line of polymer-modified bitumen waterproofing membrane of the highest quality. Bitumode is modified by APP and APAO, thus guaranteeing superior performance under various conditions.

**BITUMODE DELTA - P** is reinforced with Spunbond Non-woven Polyester (P) which provides high mechanical properties.

## Uses

**BITUMODE DELTA - P** is a general purpose membrane, can be applied virtually anywhere where torch applied modified bitumen membranes subject to light to moderate mechanical stresses are specified, and normal low temperature performance is required.

## BITUMODE DELTA - P can be applied in:

- · Single layer roofing system for normal use.
- Double layer roofing system combined with BITUMODE DELTA – G fiberglass reinforced.
- Waterproofing of toilets & wet area inside buildings.
- Slab on grade.

**BITUMODE DELTA - P** with Mineral Slated Finish is recommended for exposed roofing system (Unprotected) for Non-accessible roofs or roofs subject to low traffic conditions.

#### Advantages

**BITUMODE DELTA - P** has been designed with special regard to providing clients with an excellent and versatile product line.

Advantages of Bitumode DELTA - P include:

- · Easy to apply (by torch).
- · High mechanical properties.
- · Absolute impermeability to water pressure.
- · Flexibility at low temperature up to -2c°.
- Excellent high temperature performance.
- · Excellent adhesion on any surface.
- High dimensional stability.
- · Environmentally friendly.

## **Quality Control**

The Modern Waterproofing Company is ISO 9001 certified. It applies a stringent quality control system utilizing its in-house laboratory.

Occasional samples are analyzed by independent laboratories to ensure continued adherence to the highest standards (ASTM, EN, etc.).

Each roll of Bitumode is individually coded with a label containing all necessary information about the roll, this is intended to ensure traceability in accordance with ISO control standards.

# **Product Range**

Standard thickness available includes 3mm and 4mm. Some types could be available by weight 3kg/m<sup>2</sup> and 4kg/m<sup>2</sup>.

Bottom surface finish is normally Polyethylene Film (PE).

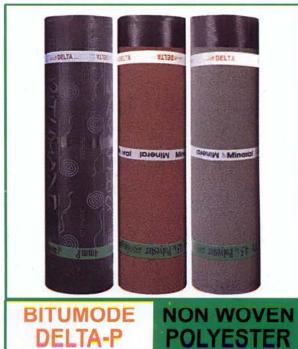
Upper surface finish choices include:

- · Polyethylene Film (PE)
- · Fine Sand (S)
- · Mineral Slated Grey (GY)
- · Mineral Slated Green (GRN)
- · Mineral Slated White (WT)
- Mineral Slated Red (RD)

Slated rolls are available in 4kg, 4.5kg and 5kg per square meter.

The nominal length of each roll is 10 meters and the nominal width is one meter.

Special specification can be designed based on client's needs.











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| TECHNICAL DATA                                    |                | TEST METHOD   | UNIT              | RESULT                                   | الخواص الفنية  |
|---|----------------|---------------|-------------------|--|--|
| Roll length                                       |                | EN 1848-1     | m                 | 10                                       | الطول  |
| Roll Width  |                | EN 1848-1     | m                 | 1  | العرض  |
| Thickness for PE finish                           |                | EN 1849-1     | mm                | 2, 3, 4, 5                               | السمك لتشطيب السطح بولى ايثلين   |
| Weight for slated surface finish                  |                | EN 1849-1     | kg/m²             | 4, 4.5 , 5                               | الوزن لتشطيب السطح الحصوة  |
| Softening Point (Ring & Ball)                     |                | ASTM D-36     | °c                | ≥ 150                                    | درجة الليونة (اختبار الحلقة و الكرة)   |
| Penetration at                                    | 25 °c<br>60 °c | ASTM D-5      | dmm<br>dmm        | 15 to 25<br>60 to 80                     | عند ٢٥° مثوية<br>درجة الاختراق عند ٥٦٠ مثوية   |
| Cold Flexibility                                  |                | EN 1109       | °c                | 0 to -2                                  | المرونة عند درجات الحرارة المنخفضة   |
| Heat Resistance                                   |                | EN 1110       | °c                | 120                                      | الثبات عند درجات الحرارة العالية   |
| Reinforcement                                     |                |               | 857.5             | Non-woven Polyester                      | التسليح  |
| Tensile strength                                  | Long<br>Wide   | EN 12311-1    | N/5cm<br>N/5cm    | 750<br>600                               | مقاومة الشد القصوى طولياً<br>عرضياً  |
| Elongation at break                               | Long<br>Wide   | EN 12311-1    | %<br>%            | ≥ 40<br>≥ 42                             | الاستطالة القصوى طولياً<br>عرضياً  |
| Tear Resistance<br>(Nail – Shank)                 | Long<br>Wide   | EN 12310-1    | N<br>N            | 150<br>200                               | مقاومة التمزق<br>طبقاً للمواصفات الاوروبية عرضياً                                    |
| Tensile-tear Resistance                           | Long<br>Wide   | ASTM D-5147   | N<br>N            | 550<br>450                               | مقاومة التمزق طولياً<br>طبقاً للمواصفات الامريكية عرضياً                             |
| Joint tensile strength                            | Long<br>Wide   | EN 12371-1    | N/5cm<br>N/5cm    | 650<br>500                               | مقاومة الشد عند اماكن الركوب طولياً<br>عرضياً  |
| Dimensional stability                             | Long<br>Wide   | EN 1107-1     | %<br>%            | ± 0.2<br>± 0.1                           | ثبات الأبعاد طولياً<br>عرضياً  |
| Water absorption                                  |                | ASTM D-5147   | %                 | 0.15 max.                                | درجة امتصاص الماء  |
| Static puncture resistance                        |                | EN 12730:2001 | Kg                | 20                                       | مقاومة الاختراق الاستاتيكي   |
| Dynamic puncture resistance                       |                | EN 2691:2006  | mm                | 1750                                     | مقاومة الاختراق الديناميكي   |
| Water impermeability at 100 K pa                  |                | EN 1928:2000  | Э.                | Absolutely impermeable                   | مقاومة نفاذية الماء عند ١٠٠ كيلو بسكال   |
| Impermeability to water vapor                     |                | EN 1931       | μ                 | 80,000                                   | نفاذية بخار الماء  |
| Ageing due to U.V. radiation                      |                | EN 1296       | -                 | Pass                                     | مقاومة التقادم للاشعة فوق البنفسجية  |
| Resistance to thermal ageing                      |                | EN 1296       |                   | No signs of deterioration after the test | مقاومة التقادم الحرارى   |
| Adhesion to concrete                              |                | EN 13596      | N/cm <sup>2</sup> | 40                                       | الالتصاق بالاسطح الخرسانية   |
| Thermal conductivity                              |                | ASTM C-177    | Kcal/mh °c        | 0.12                                     | الموصلية الحرارية  |
| Dielectric constant (k)                           |                | ASTM D-150    | -                 | 2.5                                      | قيمة الثابت الكهربائي  |
| Dielectric rigidity                               |                | 2 2 3         | Kv/mm             | 14                                       | صلابة العزل الكهربائي  |
| Average Granule loss for Mineral<br>Slated Finish |                | ASTM D-4977   | gm/m²             | Less than 200                            | متوسط قيمة الفقد للحبيبات في حالة الشرائح<br>ذات تشطيب السطح العلوى بالحصوة الأردواز |

#### NOTES:

- Above results are based on 4mm membrane.
- Tolerance within 20% of the above results for mechanical characteristics complies with the tolerance specification of (ASTM, EN).
- · Due to constant product improvements, MODERN company reserves the right to change above values without advance notice

#### Storage:

• BITUMODE membranes should be stored vertically in well covered and ventilated place not subject to direct sunlight.

#### **APPLICATION INSTRUCTIONS:**

· BITUMODE membranes are installed by propane torch welding method, loose laid or fully bonded to the substrate depending on system

· While unloading from truck the rolls shall by no means allowed to fall or be thrown down from the truck.

• To avoid applying the membrane to corners with 90 ° angle, sand cement cant strip 5x5 cm should be executed at horizontal - vertical

· Surface to be waterproofed should be clean, dry, free from dust and smooth, in case of irregular surface a sand cement screed is

• Before laying BITUMODE membranes, surface should be primed with cold applied bituminous primer (NIROL - S) or (NIROL - W)

Membrane is unrolled and placed in aligned position
 Each roll should overlap the next by 10cm side laps and 15cm staggered end laps
 Then, membrane should be re-rolled about half of its length without changing its orientation.

· Using a propane gas torch the membrane is un-rolled again slowly while applying the flame to the entire exposed lower face (For fully bonded system) - until the plastic cover film burns off and the bituminous mass starts melting, thus creating a heat weld between the membrane and the substrate ·

· Then, torching of the seams takes place by heating the contact line at side and end laps by torch from above, pressing the upper membrane on to the lower one using a trowel, the torch has to be carefully used avoiding to keep the flame on the same point for too long.

For sloping roofs start laying the membrane from the lower edge with longitudinal direction of rolls perpendicular to slope direction, side

lap of next roll to be placed above the first one, etc...

For detailed application procedures please refer to BITUMODE MANUAL GUIDE, where you can find construction detail drawings.

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